# **CFW-11**

# Variable Speed Drives





# **CFW-11**

The CFW-11 is a variable speed drive series with state of the art technology for

three-phase induction motors. It can be used in a wide range of applications, since it is designed for running on either Normal or Heavy Duty loads. Its performance is excellent, providing increased productivity and an improvement in the quality of the process in which it is used.

1.1 to 2.2kW - 1.5 to 3HP 200-240V - Single-phase

1.1 to 55kW - 1.5 to 75HP 200-240V - Three-phase

1.5 to 132kW - 2 to 175HP 380-480V - Three-phase



#### **Innovative and simple**

The CFW-11 presents many innovations that are helpful and beneficial to customers, mainly due to the simplicity of its installation and operation. The CFW-11 was developed based on Plug-and-Play philosophy (connect and use) allowing simple and fast installation of the VSD and its accessories. The Keypad has a navigation and programming system similar to mobile phones, with softkey buttons. It is possible to access the parameters sequentially or through groups of parameters. The Keypad also makes the Oriented Start-up function available, guiding the user through the necessary programming.

#### Flexibility

The CFW-11 adapts itself to the customer's needs through a broad range of accessories, which are easily installed. Besides this, the standard product comes with the SoftPLC function that attributes PLC functions to the VSD, which allows the customer to create his/her own applications (user programs) through the WLP software (programming in LADDER).





# Technology - Patents

#### Vectrue Technology®

WEG VARIABLE SPEED DRIVE CONTROL TECHNOLOGY

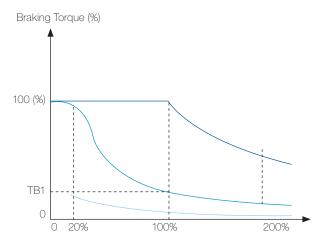
- Linear and adjustable V/f, VVW (Voltage Vector WEG) and vector controls are available in the same product.
- Two types of vector control: Sensorless and closed loop Vector contro (Encoder Interface required).
- Sensorless vector control permits high torque and quick response in open loop, even at low speeds.
- The self-tunning function automatically matches the vector control or VVW to the motor and load used.
- Through the adjustable V/f control, it is possible, for example, to adjust a quadratic V/f curve, providing energy savings for quadratic torque loads (e.g.: centrifuge pumps and fans).

#### **Optimal Braking®**

In applications where inertia is a relevant point and short deceleration times is required, great amount of energy is returned from the motor to the VSD. To handle this energy, traditional VSDs have to dissipate it as heat in power resistors. Such resistors are usually heavy and some instalation criterias must be considered due to their heat dissipation.

As an option to the use of braking resistors, CFW-11 features a special braking method in vector control mode known as " Optimal Braking®. This innovation delivers to the load a high performance braking torque without requiring a braking resistor.

The following graph shows the advantages of using Optimal Braking® compared to other methods, thus ensuring an ideal, optimized and low cost solution for braking applications.



Typical Braking Torque x Speed Graph for a 10 HP / 7.5 kW motor driven by a CFW-11

Dynamic Braking Torque Curve

- Optimal Braking® Torque Curve
- DC Braking Torque Curve



#### **Optimal Flux**®

TECHNOLOGY FOR MOTORS DRIVEN BY VSDs IN APPLICATIONS WITH CONSTANT TORQUE LOADS

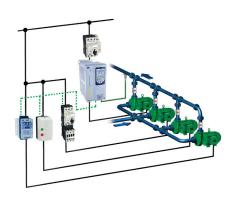
- Rated torque at low speeds eliminating the need for independent ventilation or motor oversizing.
- Space saving and cost reduction of the application.
- Improved performance of the package VSD and motor (an exclusive WEG solution).

High efficiency WEG motor + CFW-11 Solution applied only to CFW-11 with high efficiency WEG motors.



# Applications

The CFW-11 can be used in both simple and sophisticated applications, due to its broad range of functions and easy configuration, installation and operation. The CFW-11, through its Vectrue Inverter technology, presents excellent static and dynamic performance, precise torque and speed control, dynamic response, positioning precision, and high overload capacity. The CFW-11 was also developed for applications where the decisive factor is safety, through several built-in protections and alarms as well as through the safety stop function in accordance with EN 954-1, category III.



#### **Multi-Pump Control**

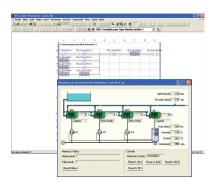
The CFW-11 features the Multipump Control, which permits the CFW-11 to control up to 5 pumps in order to maintain the pipeline pressure constant regardless of the outflow fluctuations.

In this system, an intelligent control of the pumps is done by the VSD, which decides the moment to start or stop each of the pumps based on the outflow demand. Besides that, the VSD also monitors the suction pressure and the tank level. The CFW-11 also alternates the pumps according to their using time, thus ensuring

an uniform wear and tear of motors and pumps. Two types of Multipump Control are available: fixed and floating controls. In fixed

control, the VSD is able to control are available: fixed and floating controls. In fixed and stop other 4 pumps at fixed speed. In floating control, the VSD is able to control up to 4 pumps, all of them at variable speed.

The Multipump Control for CFW-11 is available as an applicative software for SoftPLC function (see page 17) and can be downloaded from www.weg.net



#### **Pumps and fans**

- Precise control of process variables (pressure, flow, temperature, etc.) through a PID regulator superposed to the speed control.
- Optimization of power consumption through speed control with an adjustable V/f curve.
- Possibility of safety and maintenance signaling and alarms of pumps and fans.
- Availability of PID regulators to control other process accessories like valves, dumpers, other VSDs, etc.



#### Compressors

- Optimization of system pressurization control with energy savings and improvement of compressor efficiency.
- Reduction of motor startup current minimizing the wear and tear of the mechanical system permitting a reduction of contracted demand.
- Possibility of safety and maintenance signaling and alarms of pressurization system.
- Provides startup system control of other compressor units with an increased efficiency of the pressurization system.



### Applications

#### Paper and Cellulose / Wood

- Three monitoring parameters displayed at once on the HIM
- USB communication port at the front of the VSD for data monitoring and parameters configuration via software Superdrive.
- Highly precise speed and torque control.
- Flexible hardware programming and confguration, making easier applications where syncronism is demanded.
- Possibility to be integrated in a variety of communication protocols mainly used in the industry.
- Provided in a compact design the CFW11 Series allows the assembly directly next to one another with no reduction of ambient temperature.
- Quick and simplified programming.
- Highly reliable and robust.
- For large power ratings modular topology can be used( CFW-11M).





- Robust and large overload capacity(models sized in HD).
- Provided in a compact design the CFW11 Series allows the assembly directly next to one another with no reduction of ambient temperature.
- Possibility to be integrated in a variety of communication protocols mainly used in the industry.
- Quick and simplified programming.
- Highly reliable and robust.
- For large power ratings modular topology is used( CFW-11M)



#### **Chemical and Petrochemical**

- Highly reliable and robust.
- Provided in a compact design the CFW11 Series allows the assembly directly next to one another with no reduction of ambient temperature.
- Plug-and-play system for additional modules, ensuring elevated flexibility in adapting to existing systems.
- Possibility to be integrated in a variety of communication protocols mainly used in the industry.



#### **Ironworks and Metallurgy**

- Highly precise speed and torque control.
- Large overload capacity (models sized in HD).
- Flexible hardware programming and configuration.
- Possibility to be integrated in a variety of communication protocols mainly used in the industry.
- Provided in a compact design the CFW11 Series allows the assembly directly next to one another with no reduction of ambient temperature.
- For large power ratings modular topology is used( CFW-11M)





# Applications

#### **OverHead Crane / Lifting**

- SoftPLC function.
- Three modes of vector control.
- Highly compact.
- Intelligent control of ventilation system.



#### Cooling

- SoftPLC function built in the standard product enabling the use of two controllers simultaneously. This characteristic is for HVAC applications.
- Three monitoring parameters displayed at once on the HIM
- USB communication port at the front of the VSD for data monitoring and parameters configuration via software Superdrive.



#### **Sugar and Alcohol**

- Modular and compact.
- 12-pulse rectifier for reduction of harmonic content.
- Regenerative rectifier for centrifuges.
- Highly robust and reliable.



#### **Process Machines**

- Built-in PLC and Real Time Clock.
- High connectivity.
- Fieldbus.
- Highly precise speed and torque in all speed ranges.
- User friendly interface and programming.



### Keypad

The CFW-11 keypad was developed for simple and fast interaction while providing excellent visibility for the user.

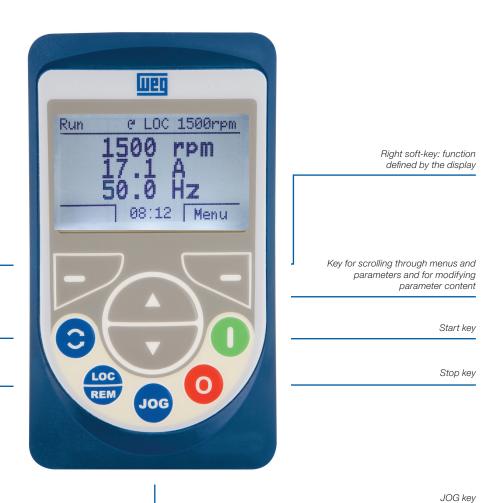
#### Easy to use Interface Tools:

- Graphic display.
- Soft-keys for easy operation.
- Backlight.
- Real time clock.
- Copy function.
- Plug-in (connection with CFW-11 turned on).
- Language selection.
- Remote Keypad.

Left soft-key: function defined by the display

FWD/REV Selection

Local / Remote Selection





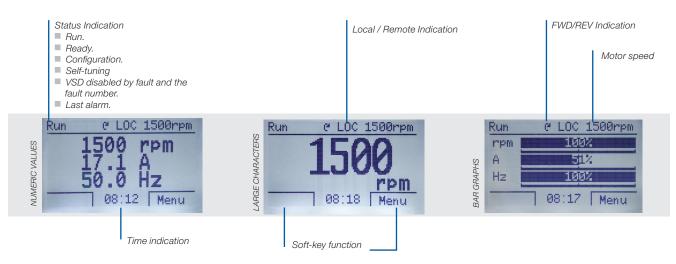


#### **Remote Keypad** The Keypad can be installed on panel doors or machine consoles with a protection degree of IP56.



# Monitoring Modes

The keypad can be configured to display reading parameters in three different modes.



The keypad displays parameters in a hierarchy mode organized by groups.

#### **Oriented Start-up**

For simlpified Start-up, CFW-11 guides the user through the necessary programming to adjust the VSD to the motor and power supply.

#### **Basic Application**

The Basic Application Group contains the basic parameters, which need to be adjusted in most applications. The CFW-11 guides the user through these parameters.

#### **Fault History Group**

It shows the parameters with the last 10 faults and the day, month, year and time when they occured.

#### **Read Only Parameters Group**

It shows reading parameters only.

#### **Backup Parameters Group**

The Backup Parameters Group allows CFW-11 parameters to be transferred to the Keypad or FLASH Memory Module (available in the standard product) and vice versa. During CFW-11 operation, the modified parameters are saved in the FLASH Memory Module regardless of user command.

#### Selectable Language

The user can choose the Keypad language: Portuguese, English, Spanish, German, etc.

Ready	e LOC	Ørpm
P031	7	
Oriente	d Start-	-up
[001]	Yes	
Return	10:31	Save

Ready	G,	LOC	Ørpm
04 BASI	1C	APPLI	CATION
05 SELF	- TI	UNING	;
06 BACk	(UP	PARA	METERS
07 I/O	CO	NFIGL	JRATION
Return	1	0:34	Select

Ready	e LOC	Ørpm
Last Fa P0050:		
Last Fa P0051:	ault Day/ 11/03	Month
Return	10:35	Select

Ready @LOC Ørpm	Ready @ LOC Ørp
KWh Output Energy P0044: 0 KWh	KWh Output Energy P0044: 0 KWh
Fan Enabled Time P0045: 1 h	Fan Enabled Time
Return 10:36 Select	Fan Enabled Time

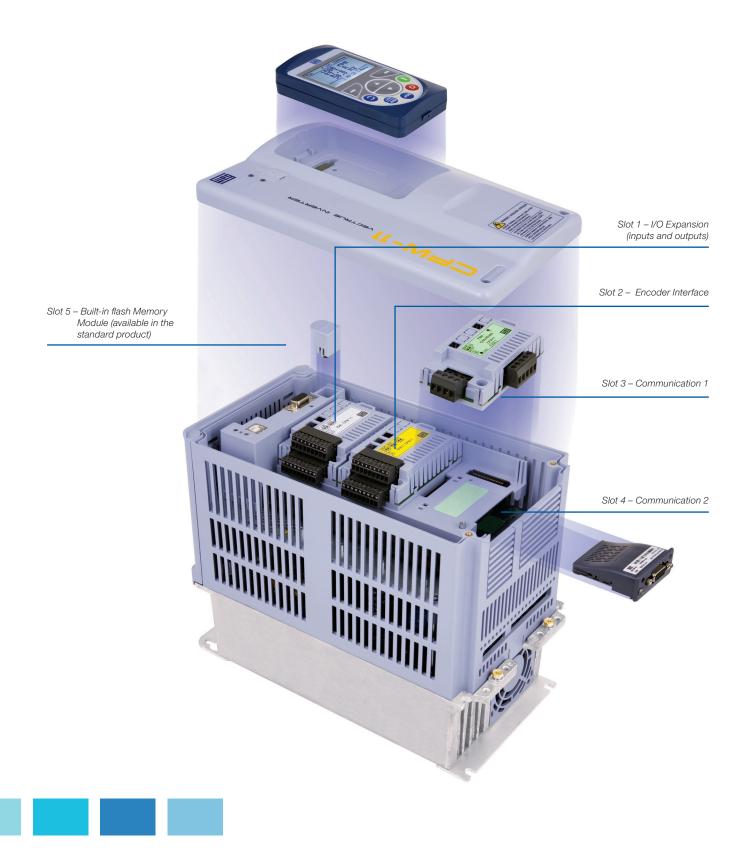
#### **Functions Group**

There are several groups divided by functions, only making available only the parameters related to the function. Example: Vector Control Group, Communication Group, I/O Configuration Group, etc.

#### **Changed Parameters Group**

It shows only the parameters that are programmed different from the factory default.

CFW-11 was developed based on Plug-and-Play philosophy. It automatically recognizes and manual configuration.





	Name	Description	Slot	Appearance		
I/O Expansion	IOA-01	<ul> <li>2 14-bit analog inputs in voltage or current</li> <li>2 digital inputs</li> <li>2 14-bit analog outputs in voltage or current</li> <li>2 open collector digital outputs</li> </ul>	1			
I/0 Exp	IOB-01	2 isolated 12-bit analog inputs 2 digital inputs 2 isolated 11-bit analog outputs in voltage or current 2 open collector digital outputs	1			
Interface with Encoder	ENC-01	Incremental encoder module 5 to 12 Vdc 100 kHz With encoder signal repeater	2			
Interface w	ENC-02	Incremental encoder module 5 to 12 Vdc 100 kHz	2			
	RS485-01	RS-485 Serial Communication Module (Modbus-RTU)	3			
	RS232-01	RS-232C Serial Communication Module (Modbus-RTU)		TODUC I		
	RS232-02	RS-232C Serial Communication Module with DIP-switches for microcontroller's flash memory programming.	3	minni		
	CAN/RS485-01	V/RS485-01 CAN/RS-485 Interface Module (CANopen, DeviceNet and Modbus)				
	CAN-01	CAN Interface Module (CANopen and DeviceNet)	3			
nication	RS232-05	RS-232 Interface Module (passive) (Modbus-RTU)	4	· Hilling		
Communicati	RS485-05	RS-485 Interface Module (passive) (Modbus-RTU)	4	111111111 0 0 0 000		
	PROFDP-05	Profibus DP Interface Module	4	111111111		
	DEVICENET-05 DeviceNet Interface Module		4			
	ETHERNET/IP-05	EtherNet/IP Interface Module	4			
tions	PLC11-01	Module with PLC Functions (see page 14)				
PLC Functions	PLC11-02	Module with PLC Functions (see page 14)	1, 2 and 3			

#### Kit for power cable shielding

CFW-11 has a kit to make easier the connection of the motor cable shield to the ground, providing a low-impedance connection for high frequencies.

Name	Description
PCSA-01	Kit for power cable shielding for frame size A
PCSB-01	Kit for power cable shielding for frame size B
PCSC-01	Kit for power cable shielding for frame size C
PCSD-01	Kit for power cable shielding for frame size D
PCSE-01	Kit for power cable shielding for frame size E

Note: 1) The kit for power cable shielding is provided PCSD-01, PCSE-01 along with VSDs that have internal RFI filter.

Example: EU CFW11 0007 T 2 O FA Z

2) In frame sizes D and E the power cable shielding kit is factory standard, even for VSDs without internal RFI filter.

#### Enclosures

Standards	Ratings	Frame Sizes					
Stanuarus natings		А	В	С	D	E	
IFC	IP20	-	-	-	Х	Х	
IEC IP21		Х	Х	Х	KIP21D-01	-	
NEMA	TYPE 1	KN1A-01	KN1B-01	KN1C-01	Х	KN1E-01 / KN1E-02	

(X) Standard

(-) NA

Name	Description
KN1A-01	Conduit kit for frame size A
KN1B-01	Conduit kit for frame size B
KN1C-01	Conduit kit for frame size C
KIP21D-01	Conduit kit for frame size D
KN1E-01	NEMA type 1 kit for frame size E models CFW110142T2, CFW110105T4 and CFW110142T4
KN1E-02	NEMA type 1 kit for frame size E models CFW110180T4 and CFW110211T4

Note: in the KN1X-01 Conduit kit ( Frames size A,B and C) power cable shielding is also provided



#### Safety stop in accordance with EN-954-1, category III<sup>1</sup>

With the activation of the safety stop function, the PWM pulses of the IGBTs are disabled. Since no voltage is available in the VSD output, no torque is applied to tje motor. Thus, it is ensured that the motor remains stopped providing system safety (pending certification).





#### Blank cover – HMID - 01<sup>1</sup>

Blank cover to replace the standard VSD keypad when not used.



#### Remote keypad frame - RHMIF-01

Frame for Keypad installation on panel door or machine console. Degree of protection IP56.



Used with communication networks (Profibus DP, DeviceNet, EtherNet/IP, etc.) so that the control circuit and the interface for the communication network continue working even if the AC supply is removed.

# RFI suppressor filter<sup>1</sup> (for the VSD to be in accordance with EN 61800-3 and EN 55011)

CFW-11 models with built-in RFI filter, when properly installed, meet the requirements of the electromagnetic compatibility directive – "EMC Directive 2004/108/EC". Example: EU CFW11 0007 T 2 O FA Z For models from frame size A to D, the RFI filter is optional. But for models in frame size E, the RFI filter is included in the standard product.

<sup>1</sup> These options must be provided already installed in the CFW-11 (please see coding on page 26).







#### PLC Accessory - PLC11

PLC11 accessory provides the CFW-11with PLC , speed reference generator and motion control functions. It comes in two options: PLC11-01 and PLC11-02 (see differences in the table below). In many applications, this accessory allows the CFW-11 to replace an external PLC, reducing this way application costs.

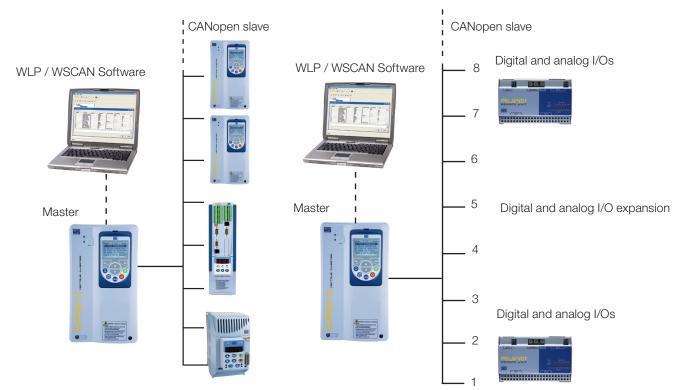
#### Features:

- Motion control with trapezoidal "S" profiles (absolute and relative)
- Machine initial position search (homing)
- Ladder programming through WLP Software with timers, counters, coils and contacts
- RS-485 serial interface with Modbus-RTU protocol
- 100 configurable parameters available to the user via keypad or WLP
- Master/Slave function (Electronic Gearbox)
- CAN interface for CANopen and DeviceNet protocols
- CANopen Master, which allows CFW-11 to control up to 25 slave devices
- WLP/ WSCAN software: network configuration and programming software in the same environment.

#### **Technical Specification**

Input and Outputs	PLC11-01	PLC11-02					
Digital inputs	9 bidirectional isolated inputs: 24Vdc	4 bidirectional isolated inputs: 24Vdc					
Digital outputs	3 bidirectional isolated open-collector outputs: 24Vdc, 500mA	3 bidirectional isolated open-collector outputs: 24Vdc, 500mA					
Relay outputs	3 outputs NO contacts: 250Vac, 3A	1 output NO contact: 250Vac, 3A					
Enconder inputs	2 incremental enconder inputs: 512Vdc, 500mA, internal	2 incremental encoder inputs: 512Vdc, 500mA, internal					
RS-485 serial interface	1 port for Modbus-RTU protocol	1 port for Modbus-RTU protocol					
CAN interface	1 port for CANopen and DeviceNet protocols	1 port for CANopen and Devicenet ptotocols					
Analog inputs	1 differential input: -10+10Vdc / 020mA, 14 bits						
Analog outputs	2 outputs: -10+10Vdc/ 020mA, 12 bits						

#### Example of use of PLC11-01 as CANopen network master





Master ID # : 1 < Masterl > Ba PLC2 ( Nov. 128 ) Hode ID # : 2 < Nov D(C2 ( Page 100 )





# CFW-11 IP-54 Drive

The CFW11 IP-54 features a IP-54 enclosure that protects the drive from splashing water, corrosion and dust.

Due to the fact that the CFW11 IP-54 Drive has improved cooling fans it ensures perfect functionality when operating at full load condition.

The Drive is designed to be mounted directly in severe environments without need of custom enclosure, such as:

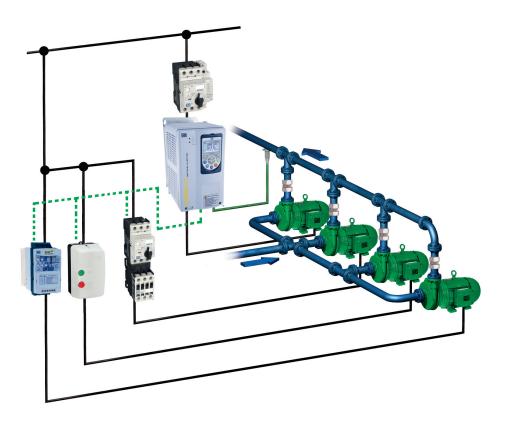
Chemical industry

- Petrochemical
- Food Industry

Comunication Protocol such as Profibus, Devicenet, CAN open, Modbus-RTU, Ethernet IP can be added using optional cards.



## CFW-11 Multipump Control Function



The CFW-11 features the Multipump Control function which is capable of controlling up to 5 pumps in order to maintain the pipeline pressure constant regardless of the outflow fluctuations.

In this system, an control algoritm of pumps is done by the VSD, which decides

the moment to start or stop each of the pumps based on the outflow demand. Besides that, the VSD also monitors the suction pressure and the tank level.

The CFW-11 also alternates the pumps according to their using time, thus ensuring an uniform wear and tear of motors and pumps.

Two types of Multipump Control are available: fixed and floating controls. In fixed control, the VSD is able to control one of the pumps at variable speed and to start and stop other 4 pumps at fixed speed. In floating control, the VSD is able to control up to 4 pumps, all of them at variable speed.

# **USB** Connection

#### SuperDrive G2

It is a Windows-based software for CFW-11 programming, command and monitoring. The following features are available in the software:

- Automatic CFW-11 identification
- Monitoring of CFW-11 parameters
- Online changing of parameters in the CFW-11
- Offline changing of parameters in the PC
- Creation of application documents
- Trace function (see below)
- Upload of SoftPLC applicative software in the CFW-11 flash memory (see page 17)
- Online troubleshooting

This software is available free of charge at www.weg.net





Monitoring and parameterization of the list of parameters. Comparison to factory default is easy.

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Integrated environment



Monitoring and command window using virtual Keypad. Start/Stop function, JOG, local / remote, Reverse and reset

New User Setting	
P0100	
Acceleration Time	
Range = 0999	
20.0	Send

Parameter setting

\_\_\_\_\_

Status monitoring

#### **Trace Function**

Trace function is used to register CFW-11 variables (like current, voltage, speed, etc.) when a given event occurs in the system (eg.: alarm / fault, overload, overvoltage, etc.).

This event in the system is called a trigger because it triggers the data storage process.

The stored variables can be visualized in the form of graphs by using the SuperDrive G2 software. Trace function simulates a 4-channel oscilloscope.

It is a very useful tool in the start-up of a system and in the diagnoses of defects.



Example of graph visualization screen



Trace function configuration in the SuperDrive G2



# **USB** Connection

#### **SoftPLC Function**

It is a resource that provides PLC features to the CFW-11 without the addition of any accessories. It provides flexibility to the product, allowing the user to create his/her own applicative software (user's program). The SoftPLC main features are:

- Ladder language programming using WLP software
- Access to all VSD parameters and I/Os
- Configurable PLC, mathematical and control blocks
- Applicative software download, upload and online monitoring via USB connection
- Storage of the applicative software in the CFW-11 Flash
- Memory Module (see below)
- Memory space of 15kB for applicative storage

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Simple and practical programming environment

40 User parameter settings that can be individually programmed allowing tags, units, minimum and maximum values, number of decimal digits and other characteristics to be changed.

Parameter	Tag	Unit	Minimum	Maximum	D	Η	R	S	S	1	S	R.,	. F 🔺
P1010	UW_On		0	32767	0	0	0	0	0	0	1	0	Ú
P1011	UW_Velocidade		0	32767	0	0	0	0	0	0	1	0	C
P1012	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	0
P1013	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	0
P1014	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	(
P1015	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	0
P1016	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	0
P1017	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	0
P1018	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	0
P1019	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	0
P1020	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	C
P1021	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	(
P1022	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	0
P1023	Parametro PLC		0	32767	0	0	0	0	0	0	1	0	0.
4													•

#### **Flash Memory Module**

- It stores the image of the CFW-11 parameters. It ensures that the programming will not be lost because there is a backup of the parameters.
- It permits the transfer of parameters stored in the flash Memory Module to the CFW-11 and vice versa. Excellent function for machine manufactures or in processes where parameter settings is repeated (Copy Function).
- It stores the applicative software generated by the SoftPLC function.

#### Standard on CFW11 series



# Technical Features

#### **Built-in DC link Reactor**

- Allows the VSD to be installed in any network (there is no minimum impedance restriction).
- Typical power factor for rated condition:
   0.94 for models with three-phase supply
   0.70 for models with single-phase or single-phase/three-phase supply
- Meets the 61000-3-12 standard, related to low order current harmonics in the network.

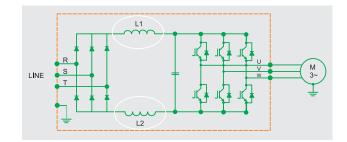
#### No need for external line reactor

#### Single DC Busbar

Usually used in multi-motor systems, common DC bus confguration is a good solution for energy savings.

In this confguration, individual VSD rectifer bridges are replaced with a common input rectifer unit. Each VSD is then directly fed from the DC bus to its DC link terminals.

This solution allows the energy in the DC bus to be shared among the VSDs connected to it, thus optimizing the power consuption in the system. The standard CFW-11 can be conected to a DC bus system. (When required the factory should be consulted for further details)



Supply Network Single DC Link

General Input
Rectifier Unit
CFW-11

#### **Intelligent Thermal Management**

- Monitoring of the heatsink and internal air temperatures of the electronic boards providing total protection of the IGBTs and the CFW-11 as a whole.
- The heatsink fan is turned on and off automatically, depending on the temperature of the power modules.
- The speed and the number of hours of operation of the fan are monitored and indicated in corresponding parameters. Alarm or fault messages are generated related to these variables.
- The fan is easily removed for cleaning or replacement.

#### Functions

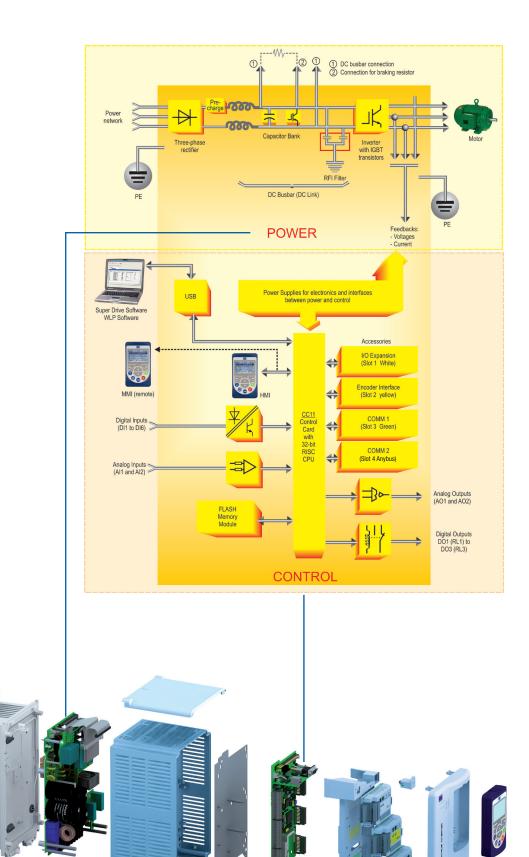
- Multi-speed: up to 8 pre-programmed speeds.
- PID regulator: automatic control of level, pressure, flow, weight, etc.
- Ride-Through: operation during momentary Loss of the power of thepower supply.
- Skip Frequency: rejection of critical or resonant speeds.
- S Ramp: smoothness in the acceleration / deceleration.



- All CFW models from size A to D have built-in braking IGBT in the standard product.
- CFW-11 can monitor the temperature probes of the mo tor (PTC, PT100 OR KTY84), providing thermal protection to the motor (optional accessory is necessary).
- Operating air temperature up to 50}C (122}F) for sizes A to D, and up to 45}C (113F) for size E.
- Motor overload protection according to IEC 60497-4-2 and UL 508}C



# **Technical Features**



18 | CFW-11

# Drive Ratings

#### Normal Duty (ND) Cycle:

- 110% during 60 seconds every 10 minutes
- 150% during 3 seconds every 10 minutes

#### Heavy Duty (HD) Cycle:

- 150% during 60 seconds every 10 minutes
- 200% during 3 seconds every 10 minutes

#### Sizing the drive:

The correct way to select a VSD is matching its output current with the motor rated current. However, the tables below present the expected motor power for each VSD model.

Use the motor power ratings below only as a guidance. Motor rated currents may vary with speed and manufacturer. IEC motor powers are based on WEG 4-pole motors, NEMA motor powers are based on NEC table 430-150.

#### Motor voltages between 220V and 230V:

				IEC	NEMA		IEC	NEMA
P	Power		Normal Duty (ND)	50Hz 220V 230V	60Hz 230V	Heavy Duty (HD)	50Hz 220V 230V	60Hz 230V
	upply	Model	А	kW	HP	А	kW	HP
		CFW110006S2	6	1.1	1.5	5	1.1	1
	10	CFW110007S2	7	1.5	2	7	1.5	2
		CFW110010S2	10	2.2	3	10	2.2	3
	1/30	CFW110006B2	6	1.1	1.5	5	1.1	1
	1/30	CFW110007B2	7	1.5	2	7	1.5	2
		CFW110007T2	7	1.5	2	5.5	1.1	1
		CFW110010T2	10	2.2	3	8	1.5	2
		CFW110013T2	13	3	3	11	2.2	3
200-240 V		CFW110016T2	16	4	5	13	3	3
		CFW110024T2	24	5.5	7.5	20	5.5	5
	30	CFW110028T2	28	7.5	10	24	5.5	7.5
	30	CFW110033T2	33.5	9.2	10	28	7.5	10
		CFW110045T2	45	11	15	36	9.2	10
		CFW110054T2	54	15	20	45	11	15
		CFW110070T2	70	18.5	25	56	15	20
		CFW110086T2	86	22	30	70	18.5	25
		CFW110105T2	105	30	40	86	22	30
		CFW110142T2	142	37	50	115	30	40
220-230V	3Ø	CFW110180T2	180	55	60	142	37	50
		CFW110211T2	211	55	75	180	55	60

#### Motor voltages between 380V and 460V:

			IE	C	NEMA		IE	C	NEMA	
			Normal Duty (ND)	50Hz 380V	60Hz 440V	60Hz 460V	Heavy Duty (HD)	50Hz 380V	60Hz 440V	60Hz 460V
	ower	Model		415V	460V			415V	460V	
30	ipply		A	kW	HP	HP	A	kW	HP	HP
		CFW110003T4	3.6	1.5	2	2	3.6	1.5	2	2
		CFW110005T4	5	2.2	3	3	5	2.2	3	3
		CFW110007T4	7	3	4	3	5.5	2.2	3	3
		CFW110010T4	10	4	7.5	5	10	4	7.5	5
		CFW110013T4	13.5	5.5	10	7.5	11	4	7.5	7.5
		CFW110017T4	17	7.5	12.5	10	13.5	5.5	10	7.5
		CFW110024T4	24	11	15	15	19	9.2	12.5	10
		CFW110031T4	31	15	20	20	25	11	15	15
380-480 V	3Ø	CFW110038T4	38	18.5	30	25	33	15	25	20
		CFW110045T4	45	22	30	30	38	18.5	30	25
		CFW110058T4	58.5	30	40	40	47	22	30	30
		CFW110070T4	70.5	37	50	50	61	30	50	40
		CFW110088T4	88	45	75	60	73	37	60	50
		CFW110105T4	105	55	75	75	88	45	75	60
		CFW110142T4	142	75	100	100	115	55	75	75
		CFW110180T4	180	90	150	150	142	75	100	100
		CFW110211T4	211	110	175	150	180	90	150	150

# Dimensions and Weight

	NEMA 1 / IP21					IP54												
Model	Size		Dimensions mm (in)		Weight	Size		Dimensions mm (in)		Weight	Braking IGBT							
	0.20	High (H)	Width (W)	Depth (D)	kg (lb)	0.20	High (H) Width (		Depth (D)	kg (lb)	braining rab r							
CFW110006S2																		
CFW110006B2																		
CFW110007S2																		
CFW110007B2		247	145	227	6.3					10								
CFW110007T2	A	(9.73)	(5.71)	(8.94)	(13.9)					(22.0)								
CFW110010S2		(0.10)	(0.11)	(0.01)	(10.0)	1	410	255	235	(22.0)								
CFW110010T2									(16.14)	(10.04)	(9.25)							
CFW110013T2																		
CFW110016T2											Standard							
CFW110024T2		293	190	227	10.4							15						
CFW110028T2	В	(11.54)	(7.48)	(8.94)	(22.9)							(33.1)						
CFW110033T2		(1.1.0.1)	(1110)	(0.0.1)	(22:0)						(0011)							
CFW110045T2		378	220	293	20.5		625	625									36	
CFW110054T2	С	(14.88)	(8.67)	(11.54)	(45.2)					350 2	350		(79.4)					
CFW110070T2		· ,	. ,	2 (24.61) (12.79) (11.72)		1 2 1		2 (24.61) (13.78)		2 1 1			. ,					
CFW110086T2	D	504	300	305	32.6		(=)			(	41							
CFW110105T2		(19.84)	(11.81)	(12.01)	(71.8)					(90.4)								
CFW110142T2	_	675	335	358	65													
CFW110180T2	E	(26.58)	(13.19)	(14.09)	(143.3)	-	-		-	-	Optional							
CFW110211T2		, , ,	, , ,	. ,	. ,													
CFW110003T4																		
CFW110005T4		247	143	196	6.3					10								
CFW110007T4	A	(9.73)	(5.63)	(7.72)	(13.9)		440	055	005	(22.0)								
CFW110010T4						(1.12) 410 255 235												
CFW110013T4 CFW110017T4							(16.14)	(10.04)	(9.25)									
CFW11001714 CFW110024T4	P	293	190	227	10.4					15	Standard							
CFW11002414 CFW110031T4	В	(11.54)	(7.48)	(8.94)	(22.9)					(33.1)	Standard							
CFW11003114 CFW110038T4																		
CFW11003814 CFW110045T4	С	378	220	293	20.5					36								
CFW11004514 CFW110058T4	U U	(14.88)	(8.67)	(11.54) (45.2) 2 625 350 298	298	(79.4)												
CFW11005814 CFW110070T4		504	300	305	32.6	2	(24.61)	(13.78)	(11.73)	41								
CFW11007014 CFW110088T4	D	(19.84)	(11.81)	(12.01)	(71.8)					(90.4)								
CFW11008814 CFW110105T4		(15.04)	(11.01)	(12.01)	(71.0)					(30.4)								
CFW11010514		675	335	358	65													
CFW11014214 CFW110180T4	E	(26.58)	(13.19)	(14.09)	(143.3)	-	-	-	-	-	Optional							
CFW11018014 CFW110211T4		(20.00)	(13.13)	(14.03)	(145.5)													



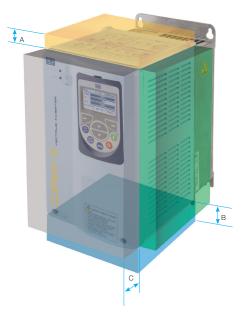
# Mechanical Mounting

#### **Standard Installation**



Frame Size	Minimum Mounting Clearance					
	A mm (in)	B mm (in)	C mm (in)			
A	25 (0.98)	25 (0.98)	10 (0.39)			
В	40 (1.57)	45 (1.57)	10 (0.39)			
С	110 (4.33)	130 (5.12)	10 (0.39)			
D	110 (4.33)	130 (5.12)	10 (0.39)			
E	According to the model (see user's manual)					

When one VSD is assembled on the top of another, use the distance A+B and deflect the hot air coming from the VSD below.



#### Side by side Installation



Only for Frame Size A, B and C: side by side assembly without lateral spacing and with the removal of the top cover.

#### Space Saving

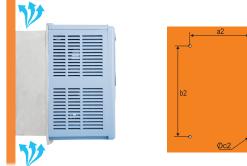


# Mechanical Installation | Panel Assembly

#### Surface Assembly

Frame Size	a2 mm (in)	b2 mm (in)	c2 mm (in)
А	115 (4.53)	250 (9.85)	M5
В	150 (5.91)	300 (11.82)	M5
С	150 (5.91)	375 (14.77)	M6
D	200 (7.88)	525 (20.67)	M8
E	200 (7.88)	650 (25.60)	M8





#### Flange Assembly (IP-54 rated when mounting the heat-sink outside the enclosure)

Frame Size	a3 mm (in)	b3 mm (in)	c3 mm (in)	d3 mm (in)	e3 mm (in)
A	130 (5.12)	240 (9.45)	M5	135 (5.32)	225 (8.86)
В	175 (6.84)	285 (11.23)	M5	179 (7.05)	271 (10.65)
С	195 (7.68)	365 (14.38)	M6	205 (8.08)	345 (13.59)
D	275 (10.83)	517 (20.36)	M8	285 (11.23)	485 (19.10)
E	275 (10.83)	635 (25.00)	M8	315 (12.40)	615 (24.21)



# Technical Data

Power supply and Power Range							
	Sigle Phase	200-240Vac / +10% - 15% 1.5 to HP (1.1 to 2.2 kW)					
Voltage and power range	Three Phases	200-240Vac / + 10% -15%: 1.5 to 75HP (1.1 to 30 kW)					
	Three Phases	380-480Vac / + 10% -15%: 2 to 175HP (1.5 to 45kW)					
Frequency	5060Hz +/-2% (48 to 63Hz)						
Displacement factor		Greater than 0.98					
Efficiency	Greater than 0.97						
Power factor	0.94 for three-phase input at rated condition 0.70 for single-pahse input at rated condition						

Inverter Output							
Voltage range	Three Phase	Three Phase, 0 up to power supply voltage					
Frequency range	0 to 3.4x motor rated frequency (*)						
Switching Frequency	Standard: 5kHz (frame sizes A, B, C, D); Options available 2.5 / 5 / 10kHz (most of frame size E mod						
	Normal Duty Cyclo	110% for 1 min every 10min					
Overload	Normal Duty Cycle	150% for 3 sec every 10min					
Ovenoau	Heavy Duty Cycle	150% for 1 min every 10min					
	Heavy Duty Cycle	200% for 3 sec every 10min					
	Acceleration	0 to 999 seconds					
Time (ramps)	Deceleration	0 to 999 seconds					

	Environment					
	-10 to 50°C (14 to 122°F) for frame S Size A,B,C and D -10 to 45°C (14 to 113°F) for frame S Size E models					
Temperature of Operation	Up to 60°C (140°F) for frame Size A,B,C,D and 55°C (133°F) for frame Size E with current derating (2% for each 1°C above rated value or 1.1% for each 1°F above rated value)					
	rated value or 1.1% for each 1°F above rated value					
Humidity	5 to 90% without condensation					
	0 to 1000 meters					
Altitude	Up to 4000 meters with current reduction (1% for every 100 meters above 1000 meters)					

Protection Degree					
IP20	Frame Size A, B and C without upper cover and conduit kit and frame size E without conduit kit				
NEMA 1 / IP20	Frame Size D without IP21 kit Frame size E with conduit kit				
IP21	Frame Size A, B and C with upper cover and conduit kit				
	Frame Size A, B and C with upper cover and conduit kit				
NEMA 1 / IP21	Frame Size D with IP21 kit				

Braking Methods						
Rheostatic Braking	Supply available to user (standard for frame size A, B, C and D and option for frame size E)					
	External braking resistor (not provided)					
Optimal Braking	Does not need braking resistor					
DC Braking	Direct current applied to the motor					

Performance						
V/f		Regulation: 1% of rated speed				
V/T		Speed variation range: 1:20				
Voltage Vector		Regulation: 1% of rated speed				
(VVW)		Speed variation range: 1:30				
Sensorless Vector		Regulation: 0.5% of rated speed				
00110011033 400101	Speed	Speed variation range: 1:100				
	Control	Regulation: +/- 0.01% of rated speed with 14-bit analog input (IOA)				
Vector with Encoder		Regulation: +/- 0.01% of rated speed with digital reference (keyboard, serial fieldbus, electronic potentiometer, multispeed)				
(with accessory ENC-01 or ENC-02)		Regulation: +/- 0.05% of rated speed with 12-bit analog input				
		Range: 10 to 180%				
	Torque Control	Regulation: +/- 5% of rated torque				
		Range: 20 to 180%				
Sensorless Vector		Regulation: +/-10% of rated torque (above 3 Hz)				

	Inputs and	Outputs (I/Os) in the Standard Product
	Digital	6 isolated inputs, 24 Vdc, programmable functions
Inputs	Analog	2 differential inputs isolated by differential amplifier, programmable functions
		Resolution: - Al1: 12 bits - Al2: 11 bits + signal
		Signals: 0 to 10Vdc, 0 to 20mA or 4 to 20mA
		Impedance: - 400 kΩ for signal 0 to 10Vdc - 500 Ω for signal 0 to 20mA or 4 to 20mA
	Relay	3 relays with NO / NC contacts, 240 Vac / 1A, pro- grammable functions
	Analog	2 isolated outputs, programmable functions
Outputs		Resolution: 11 bits
		Load: 0 to 10 V: R <sub>L</sub> >= 10 k $\Omega$ 0 to 20 mA or 4 to 20 mA: R <sub>L</sub> < 500 $\Omega$
Available supply to user		24 Vdc + -20%, 500 mA

(\*) This maximum value can change according to the used control mode and switching frequency. The maximum permissible speed is 18000rpm.

# Technical Data

Communication						
Profibus DP	PROFIBUS DP-05 (slot 4)					
	CAN/RS485-01 (slot 3)					
DeviceNet	CAN-01 (slot 3)					
	DEVICENET-05 (slot4)					
CANopen	CAN/RS485-01 (slot 3)					
	CAN-01 (slot 3)					
CANopen Master/Slave	PLC11-01 1, 2 and 3					
Ethernet TCP/IP	ETHERNET/IP-05 (slot 4)					
	RS485-01 (slot 3)					
ModBus RTU (RS-485)	CAN/RS485-01 (slot 3)					
	RS485-05 (slot 4)					
ModBus RTU	RS232-01 (slot 3)					
(RS-232)	RS232-05 (slot 4)					
	Built-in the standard product					
USB	Communication with SuperDrive G2 Software					
	Communication with WLP Software used for programming and monitoring the SoftPLC function and the PLC11 accessories					

Safety	Standards	

UL 508C

Power conversion equipment

UL 840 Insulation coordination including clearances and creepage distances

for electrical equipment

EN 61800-5-1 Safety requirements electrical, thermal and energy

> EN 50178 Electronic equipment for use in power installations

#### EN 60204-1

Safety of machinery. Electrical equipment of machines. Part 1: General requirements. Note: In order to have a machine in conformity with this norm, the machine manufacturer is responsible for the installation of an emergency shutdown device and an equipment for network sectioning

EN 60146 (IEC 146) Semiconductor converters

#### EN 61800-2

Adjustable speed electrical power drive systems – Part 2: General requirements – rating specifications for low voltage adjustable frequency a.c. power drive systems

#### **Mechanical Construction Standards**

EN 60529 - Degrees of protection provided by enclosures (IP Code)

UL 50 - Enclosures for electrical equipment

Protections
Overcurrent / short circuit
Under / overvoltage in the power circuit
Phase loss
Overtemperature in the VSD (IGBTs, rectifier and internal air in the electronic cards)
Overtemperature in the motor
Overload in the braking resistor
Overload in the IGBTs
Overload in the motor
Fault / external alarm
Fault in the CPU or memory
Phase-to-ground short circuit at the output
Fault in the heatsink fan
Overspeed of motor
Incorrect connection of encoder
Electromagne Compatibility Standards (EMC)
FN 61800-3 - Adjustable speed electrical power drive systems

EN 61800-3 - Adjustable speed electrical power drive systems Part 3: EMC product standard including specific test methods

EN 55011 - Limits and methods of measurement of radio disturbance characteristics of industrial, scientific and medical (ISM) radio-frequency equipment

CISPR 11 - Industrial, scientific and medical (ISM)radio-frequency equipment Electromagnetic disturbance characteristics Limits and methods of measurement

EN 61000-4-2 - Electromagnetic Compatibility Standards (EMC) Part 4: Testing and measurement techniques -Section 2: Electrostatic discharge immunity test

EN 61000-4-3 - Electromagnetic Compatibility Standards (EMC) Part 4: Testing and measurement techniques -Section 3:Radiated, radiofrequency, electromagnetic field immunity test

EN 61000-4-4 - Electromagnetic Compatibility Standards (EMC) Part 4: Testing and measurement techniques -Section 4: Electrical fast transient / burst immunity test

EN 61000-4-5 - Electromagnetic Compatibility Standards (EMC) Part 4: Testing and measurement techniques -Section 5: Surge immunity test

EN 61000-4-6 - Electromagnetic Compatibility Standards (EMC) Part 4: Testing and measurement techniques -Section 6: Immunity to conducted disturbances, induced by radio-frequency fields

# Coding



#### 1 - Market identification

It defines the language of the manual and the factory parameterization

BR = Brazil

NA = North America

MS = Mercosul

EU = Europe

SA = South Africa

#### 2 - Line

CFW11 = WEG Frequency VSD series CFW11

#### 3- Rated output current for normal overload system

Supply	Single-phase (S)	Single-phase or Three-phase (B)	Three-P	hase (T)
	200 - 240 V (2)	200 - 240 V (2)	200-240 V (2)	380-480 V (4)
Voltage	0010 = 10 A	0006 = 6 A 0007 = 7 A	0007 = 7 A 0010 = 10 A 0013 = 13 A 0016 = 16 A 0024 = 24 A 0028 = 28 A 0033 = 33 A 0045 = 45 A 0054 = 54 A 0070 = 70 A 0086 = 86 A 0105 = 105 A 0142 = 142A 0180 = 180A 0211 = 211A	0003 = 3 A 0005 = 5 A 0007 = 7 A 0010 = 10 A 0013 = 13 A 0017 = 17 A 0024 = 24 A 0031 = 31 A 0038 = 38 A 0045 = 45 A 0058 = 58 A 0070 = 70 A 0088 = 88 A 0105 = 105 A 0142 = 142A 0180 = 180A 0211 = 211A

#### 4 – Number of phases

- S = Single-phase
- B = Single-phase or three-phase
- T = Three-phase
- 5 Voltage
- 2 = 200-240 V
- 4 = 380-480 V

#### 6 - Optional Accessories

- S = standard product
- O = product with optional accessories

#### 7 - Degree of Protection

Blank = factory standard (Sizes A, B and C: IP21 - D: Nema 1/ IP20) N1 = Nema 1 21 = IP21

#### 8 - Keypad

Blank = factory standard (1) IC = without interface (blind cover)

#### 9 - Braking

Blank = factory standard (Sizes A, B, C , D: built-in braking IGBT) DB = with braking IGBT (valid for models of frame size E)

#### 10 - RFI Filter

Blank = factory standard FA = Category C3 internal RFI filter (Valid for models of frame (size E: built-in RFI filter) Size A, B, C and D)

#### 11 - Safety Stop

Blank = factory standard (without safety stop function) Y = with safety stop function according to EN-954-1 category 3

#### 12 - External Electronic Supply 24 Vdc

Blank = factory standard W= With external eletronic power supply 24Vdc ( Sizes A,B,C,D,E: Without external eletronic power supply 24vdc in the standard product)

#### 13 - Special hardware

Blank = factory standard (without) H1 = special hardware nr. 1

#### 14 – Special Software

Blank = factory standard (without) S1 = special software nr. 1

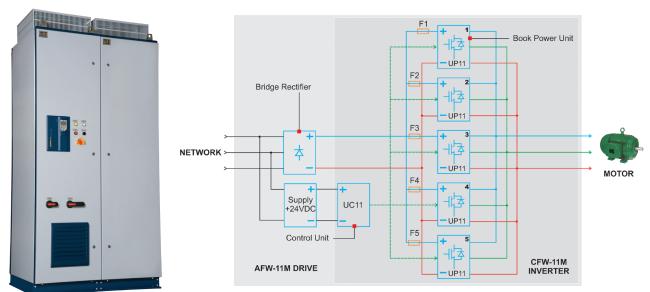
### 15 – End of Code indicator digit

Z = end of code indicator



### CFW11M - Modular Drive

The CFW-11M (modular drive) is the new generation of WEG VSDs for large powers. It is available at power ratings from 400 to 2500 HP and voltages from 500 to 690 V, with 6 and 12 pulse input rectifier.



Notes: The fuses presented in the block diagram above are not included in the VSD CFW-11M, but are part of the AFW-11M drive Maximum AFW-11M configuration with 5 power units (2500 HP)





#### DC Link (connected to rectifier)

Power Book Unit

#### **Power Units**

Compact modular VSD units that can be configured to the applicable motor power.

- Easy servicing.
- Configurable up to 5 power units.
- DC supplied by an input rectifier.
- Compact book format (width much smaller than the depth).

#### Configurable up to 5 power book units

Output to motor

# CFW11M - Drive Ratings

#### **Sizing the Drive**

The correct way to select a VSD is matching its output current with the motor rated current. However, the tables below present the expected motor power for each VSD model.

Use the motor power ratings below only as a guidance. Motor rated currents may vary with speed and manufacturer. IEC motor powers are based on WEG 4-pole motors; NEMA motor powers are based on NEC table 430-150.

#### Motor Voltages between 380-480V

				IE	IEC			IEC		NEMA
Power Supply		Model	Normal Duty (ND)	50Hz 380V 415V	60Hz 440V 460V	60Hz 460V	Heavy Duty (HD)	50Hz 380V 415V	60Hz 440V 460V	60Hz 460V
			А	kW	HP	HP	А	kW	HP	HP
		CFW11M 0600T4	600	315	500	500	515	280	400	450
70		CFW11M 1140T4	1140	560	950	1000	979	500	800	800
0-480 V	3Ø	CFW11M 1710T4	1710	900	1500	1500	1468	800	1250	1250
380-		CFW11M 2280T4	2280	1250	1750	2000	1957	1120	1750	1500
		CFW11M 2850T4	2850	1600	2250	2500	2446	1250	2000	2000

#### Motor Voltages between 500-600V

			IEC		NEMA		IEC		NEMA
Power Supply	Model	Normal Duty (ND)	50Hz 380V 415V	60Hz 440V 460V	60Hz 460V	Heavy Duty (HD)	50Hz 380V 415V	60Hz 440V 460V	60Hz 460V
		А	kW	HP	HP	А	kW	HP	HP
	CFW11M 0470T6	470	355	-	500	418	300	-	450
2	CFW11M 0893T6	893	630	-	900	794	560	-	900
500-600 V	CFW11M 1340T6	1340	1000	-	1350	1191	900	-	1250
20	CFW11M 1786T6	1786	1250	-	1750	1588	1120	-	1750
	CFW11M 2232T6	2232	1600	-	2500	1985	1400	-	2000

#### Motor Voltages between 660-690V

			IEC		NEMA		IEC		NEMA
Power Supply	Model	Normal Duty (ND)	50Hz 380V 415V	60Hz 440V 460V	60Hz 460V	Heavy Duty (HD)	50Hz 380V 415V	60Hz 440V 460V	60Hz 460V
		А	kW	HP	HP	А	kW	HP	HP
	CFW11M 0427T6	427	-	400	-	340	-	315	-
>	CFW11M 0811T6	811	-	800	-	646	-	630	-
660-690 V	CFW11M 1217T6	1217	-	1120	-	969	-	900	-
66	CFW11M 1622T6	1622	-	1600	-	1292	-	1250	-
	CFW11M 2028T6	2028	-	1800	-	1615	-	1600	-

